



MOBIHEL 2K hardener 700

Revision No.:3
Revision Date:07/02/06**1. IDENTIFICATION OF THE PRODUCT AND OF THE SUPPLIER**

Product name: MOBIEL 2K hardener 700
Item code: 18256
Product general name: Solution isocyanate resin in organic solvents.
Producer/supplier: HELIOS Tovarna barv, lakov in umetnih smol Količevo, d.o.o.
Količevo 65, 1230 DOMŽALE, SLOVENIJA
tel. +386 1 722 4000, fax. +386 1 722 4040
Emergency phone : In case of health hazard, consult a private or a doctor on duty. For additional information please call phone number +386 (1) 722 4381 (INDOK dept.).

2. COMPOSITION AND INFORMATION ON INGREDIENTS

Description: Binders prepared in organic solvents.

It contains the following health and environment hazardous ingredients:

Chemical name:	Conc.(%)	CAS. No.:	EC No.:	Index No.:	Symbol:	R- phrases:
Xylene	50-100	1330-20-7	215-535-7	601-022-00-9	Xn	R38 R20/21 R10
2-Methoxy-1-methylethyl acetate	2.5-10	108-65-6	203-603-9	607-195-00-7	Xi	R36 R10
Ethyl benzene	1.0-2.5	100-41-4	202-849-4	601-023-00-4	Xn F	R20 R11
Hexamethylene diisocyanate	<0.5	822-06-0	212-485-8	615-011-00-1	T	R42/43 R36/37/38 R23

3. HAZARD IDENTIFICATION

Hazards designation: Flammable.
Irritating to skin. Harmful by inhalation and in contact with skin.

4. FIRST AID MEASURES

Symptoms caused by Dizziness, nausea, vomiting, difficult breathing, irritation of skin or eyes. In case of excessive exposure: these symptoms, seek medical help and show this data sheet.

In case of excessive inhalation: Breathe fresh air. Rest. Do not eat or drink until the symptoms disappear.

In case of ingestion: Do not eat. Drink only water. Do not induce vomiting.

In case of contact with skin and clothes: Remove contaminated clothes. Wash skin with water and soap. Do not use organic solvents or thinners.

In case of contact with eyes: Rinse with plenty of water for at least 15 minutes and seek medical help.

5. FIRE-FIGHTING MEASURES

Preventive measures: Remove all possible sources of fire, e.g. open flame, lit cigarette, sparks from tools and equipment. Always keep containers closed.

Fire extinguishers: Foam, powder, CO₂, to a limit also water spray.

Fire extinguishing measures: Put out fire in the direction of the wind. Spray non-burning containers with water, prevent product leakage and move containers to a safe space. In case of fire, health damaging gases and soot may appear. The use of a respiratory mask with filter A is recommended.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Avoid possible sources of ignition (fire, lit cigarette, sparks, etc.). Protect respiratory system against inhalation of vapours. Provide good ventilation.

Environmental precautions: Do not allow spilling into water, watercourses, cellars, caves or drains and the accumulation of vapours in closed rooms.

Methods of cleaning up: Absorb and mix the spilled product with soil, sand or any other absorbent material for liquids. Dispose the mixture to a deposit site for special or dangerous waste or burn in the incinerator.

7. HANDLING AND STORAGE

Handling: During handling the product ventilate the area.
Follow valid regulations on the emission of dangerous substances into the environment (par. 12) and explosion points (par. 9).
Follow safety at work regulations.
Keep containers tightly closed. Store in places out of reach of unskilled people. Do not eat, drink or smoke while using the product.

Storage: Store in accordance with the regulations on the storage of flammable and other dangerous substances.
Do not store with food or fodder. Keep in a tightly closed container in dry and ventilated storage, follow the instructions on the label.
Packaging should be marked with an original product label.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Personal protection: Adjust safety protection to the product application technology. Use materials resistant to organic solvents (rubber, special plastic). Use only spark-free tools.

Respiratory protection: Provide such ventilation at the site of use so that the concentration of solvent vapours present in product will not exceed the threshold limit value (TLV).

The prescribed of threshold limit value (TLV) hazardous substances in the work place atmosphere according to the Regulations on the safety of employees and protection against chemical substance exposure at work (German TRGS 900):

Chemical name	CAS No.	TLV (mg/m ³)
Xylene	1330-20-7	221
2-Methoxy-1-methylethyl acetate	108-65-6	275
Ethyl benzene	100-41-4	442
hexamethylene-di-isocyanate	822-06-0	0.035

Hand protection: Use materials resistant to organic solvents (rubber, special plastic). Always wear protective gloves.

Eye protection: Wear safety goggles, face protection when spraying.

Skin protection: Wear safety clothes.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form:	Liquid
Colour:	Colorless
Odour:	Specific for organic solvents
pH:	N.A.
Boiling point:	139 °C xylene
Flash point:	26°C ISO 3679
Ignition point:	315 °C 2-Methoxy-1-methylethyl acetate
Density (kg/l):	0.971 ISO 2811
Explosion limits lower (wt. %):	1.1
Explosion limits upper (wt. %):	7.00
Vapour pressure (Pa/20°C):	1000 2-Methoxy-1-methylethyl acetate
Contents of dry substance (wt. %):	53-55
Solubility in water:	Insoluble

10. STABILITY AND REACTIVITY

Stability: The product is stable under the normal handling, storage and use conditions. Keep tightly closed in the original packaging.

Incompatibility: Not reactive and compatible with the majority of usual substances, except for extreme oxidants. Keep tightly closed in the original packaging.

11. TOXICOLOGICAL INFORMATION

Inhalation: Long inhalation of the organic solvents present in product in concentration, which exceeds the declared threshold limit value (TLV) (Chap. 8), may irritate the mucous tissue of respiratory system and even affect the normal functioning of liver, kidney and central nervous system.

Ingestion: At the ingestion the product may cause tissue damages in digestive tract.
Contact with skin: Long and intensive contact with skin may cause the skin to become dry.
Contact with eyes: Product drops or its vapours in high concentrations may cause irritation of eyes.

The symptoms of the product's effects on the human body are stated in Chapter 4.

Chemical name:	CAS No.	LC50 inhalation	LD50 - Oral	LD50 Dermal
Xylene	1330-20-7	Inhalation LC50 (4h)Rat= 6350mg/l	Oral 8700mg/kg	Dermal 2000mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Inhalation LC50Rat> 5mg/l	Oral 2000mg/kg	Dermal 2000mg/kg

12. ECOLOGICAL INFORMATION

The product contains 45-47 % of volatile organic substances, for which the emission in air is defined by the Regulation on emission in air for pollution source plants (The German TA -Luft 1994).

In nature the product is not easily bio-degradable. The product should not be spilled in the ground, water, watercourses, drains and the cleaning device.

The recommended degradation method is the use of the high temperature incinerator.

Chemical name	CAS No.	Ecotoxicity conc.:
Xylene	1330-20-7	Aquatic LC50fish= 1 - 10mg/l Aquatic LC50Daphnia= 1 - 10mg/l Aquatic LC50bacteriae= 10 - 100mg/l
2-Methoxy-1-methylethyl acetate	108-65-6	Aquatic LC50 (96h)fish= 100 - 180mg/l Aquatic LC50 (48h)Daphnia> 500mg/l

13. DISPOSAL CONSIDERATIONS

Contaminated products: The product leftovers , waste and useless packaging should be handled in accordance with the Regulations on processing of special and dangerous waste (dir. 91/689/EEC, dir. 2000/532/EC).

Waste classification number: 08 01 11
Waste hazardous characteristic: H5 ; H3-B

The recommended degradation method is the use of the controlled high temperature incineration or disposal to the deposits for dangerous substances.

Contaminated packaging: In case the metal packaging can not be reused, it will be recycled in the ironworks or disposed at special deposits (dir. 94/62/EC, dir. 1999/177/EC).

14. TRANSPORT INFORMATION

Transport by road/by railway - ADR/RID:

UN No:	1263	PAINT RELATED SUBSTANCES (640 E)
Class:	3	Flammable liquids
Packing group:	III	
Symbol of hazard:	3	
Hazard number:	30	

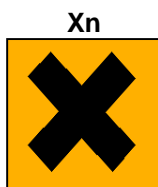
Transport by sea – IMDG:

UN No:	1263
Class:	3.3

Page: 3372
Label: 3

15.REGULATORY INFORMATION

Labelling:



HARMFUL

Contains: xylene ; hexamethylene-di-isocyanate
Contains isocyanates. See information supplied by the manufacturer. May produce an allergic reaction.

R-phrases:

R 10 Flammable.
R 20/21 Harmful by inhalation and in contact with skin.
R 38 Irritating to skin.

S-phrases:

S 2 Keep out of reach of children.
S 16 Keep away from sources of ignition - No smoking.
S 36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
S 46 If swallowed, seek medical advice immediately and show this container or label.
S 51 Use only in well-ventilated areas.

FOR PROFESSIONAL USE ONLY!

Regulations: This safety data sheet has been prepared according to the Directive 67/548, 88/379, 92/32, 99/45.

16.OTHER INFORMATION

Meaning of R sentences from the Chapter 2:

R 10 Flammable.
R 20/21 Harmful by inhalation and in contact with skin.
R 38 Irritating to skin.
R 36 Irritating to eyes.
R 11 Highly flammable.
R 20 Harmful by inhalation.
R 23 Toxic by inhalation.

R 36/37/38 Irritating to eyes, respiratory system and skin.
R 42/43 May cause sensitisation by inhalation and skin contact.

Changes to the sheet were made in section: 2., 3., 8., 9., 11., 12., 14., 15., 16.

The information in this Safety Data Sheet refer only to the mentioned product in the form as delivered and it is not necessary valid when this material is used in the combination with other materials or in the processes, which are not foreseen in the instructions for use. This information is correct to the supplier's best of knowledge and reliable at the time of the publication of this Safety data sheet. It is the user's responsibility to ascertain the suitability of the product for a specific use.

The data in this Safety data sheet do not prove the quality of the product, they are only the instructions for the safe use of the product with the user.

In case of non-compliance with the measures or incorrect use of the product , stated in the Safety data sheet we do not accept any responsibility for the consequences.