



# TECHNICAL DATA SHEET

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## CPP 0630 BASECOAT READY MIXED COLOURS

### **DESCRIPTION**

BASECOAT READY MIXED COLOURS are suitable for air-drying or oven-baking. They have excellent covering power, and easy application qualities. They are quick drying and have good chemical resistance. They may be used for small repairs or complete surface recoating.

### **MIXING**

Mix by volume 2 parts of BASECOAT READY MIX COLOUR : 1 part BASECOAT THINNER. Additional Basecoat Thinner may be added if required, however this may reduce the opacity. Stir well and filter before use.

### **SPRAY PRESSURE**

50-60 PSI (3-4 bar) at gun.

### **GUN SET-UP**

1.4-1.6 Compliant spray gun.

### **APPLICATION**

Apply 2-3 coats with 5-10 minutes between coats to allow to flash off. The basecoat must be over coated with 2K clear coat within 1 hour of application to ensure inter-coat adhesion.

### **POT LIFE**

Approximately 24hrs at 20°C.

### **DRYING**

Touch Dry: 20 minutes.

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## **CPP 0630 BASECOAT READY MIXED COLOURS**

### **FLASH POINT**

22°C - 32°C.

### **STORAGE**

12 months in original sealed containers.

### **HEALTH & SAFETY**

Please refer to relevant Health and Safety Data Sheet, reference no. HSD 0630.

### **NOTE**

This data relates only to the product designated herein and does not apply to use in combination with any other materials or in any other process.  
The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.  
Our product range is under continuous development and therefore products and specifications are subject to change without notice.  
This product is for professional use only.  
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