

# TECHNICAL DATA SHEET

---



## CPP 0506 – 1K PLASTIC PRIMER

### **DESCRIPTION**

A translucent adhesion 1K primer for use on all automotive plastics including polypropylene.

### **PREPARATION OF SUBSTRATE**

Plastic parts must be thoroughly cleaned with anti-static panel wipe. Then flatted with Scotchbrite.

### **MIXING**

The primer is ready for use.

### **SPRAY PRESURE**

30 PSI (2 bar) at gun.

### **GUN SETUP**

Compliant spray gun.

### **APPLICATION**

Apply 2 even coats with 10 minutes flash off between coats to give a dry film thickness of 3-4 microns.

### **DRYING**

20 minutes flash off before applying primer. Churchill 0521 or 0522 is recommended in a wet-on-wet format.

### **FLASH POINT**

Below 21°C.

---

#### **Churchill Paints Ltd.**

Riverdane Rd, Eaton Bank Trading Estate, Congleton, Cheshire, United Kingdom

T: +44 (0)1260 290 666

F: +44 (0)1260 290 444

✉: [sales@churchill-paints.co.uk](mailto:sales@churchill-paints.co.uk)

Website: <http://www.churchill-paints.com>

© CHURCHILL PAINTS 1994



# **TECHNICAL DATA SHEET**

---

## **CPP 0506 – 1K PLASTIC PRIMER**

### **STORAGE**

Unmixed, correctly stored material, in firmly closed original contains, has a shelf life of over a year. Contents of opened containers should be used up quickly.

### **HEALTH & SAFETY**

Please refer to relevant Health and Safety Data Sheet, reference no. HSDS 0506.

### **NOTE**

This data relates only to the product designated herein and does not apply to use in combination with any other materials or in any other process.  
The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.  
Our product range is under continuous development and therefore products and specifications are subject to change without notice.  
This product is for professional use only.  
All trademarks, registered trademarks, brands and product names respected.

---

#### **Churchill Paints Ltd.**

Riverdane Rd, Eaton Bank Trading Estate, Congleton, Cheshire, United Kingdom

T: +44 (0)1260 290 666

F: +44 (0)1260 290 444

✉: [sales@churchill-paints.co.uk](mailto:sales@churchill-paints.co.uk)

Website: <http://www.churchill-paints.com>

© CHURCHILL PAINTS 1994